

Work Order ID 75211

October-19-11 10:13:41 AM

\*75211\*

Page 1

Item ID: D3505-1

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Web

Stop

\*NS2\*

Start Date: 19/10/2011 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 28/10/2011 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan: MILJ

Date: 11/10/19

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plain Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3505	Rev A								

100 \*100\* Skidtubes 0.00

Skidtubes Memo 0.00

Skidtubes 1-Cut to Length as per Dwg D35052-Drill Pillot Holes using DT8869 Drill 1.000"  
Jig3-Open pillots to 1.000" as per Dwg D35054-Deburr

(4) SAO 11-10-19

110 \*110\* QC5- Inspect part completeness to step on W/O 0.00

QC Memo 0.00

Quality Control 0.00

11/10/19

(4)

120 Chemical Conversion Coat per QSI005 4.1 0.00

HandFinish Memo 0.00

Hand Finishing 0.00

4 SAO 11-10-19

Dart Aerospace Ltd

**WORK ORDER CHANGES**

W/O:		PROCEDURE CHANGE	By	Date	Qty	Approval	Approval
DATE	STEP					Chief Eng / Prod Mgr	QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE (NCR)**

NCR:		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Item Name: Web

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\*NS2\*

Start Date: 19/10/2011 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 28/10/2011 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

130

QC3- Inspect Part Finish

\*130\*

QC

Quality Control

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

0.00

11-10-19

140

Identify as per dwg & Stock Location: L6

0.00

\*140\*

Packaging

Packaging

Memo

0.00

150

QC21- Final Inspection - Work Order Release

0.00

\*150\*

QC

Quality Control

Memo

0.00

MF 11-10-19

Dart Aerospace Ltd

**WORK ORDER CHANGES**

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NOTE: Date & initial all entries

# Picklist Print

October-19-11 10:13:50 AM

Page 1

Work Order ID: 75211

\*75211\*

Parent Item: D3505-1

\*D3505-1\*

Parent Item Name: Web

Start Date: 19/10/2011

Required Date: 28/10/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 06-05-30 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2963-125		Manufactured	No			120	Each	101.0000	1	4			
<b>*D2963-125*</b> 105 I Beam Extrusion									**		SAD	11-10-19	

Location      Loc Qty      Loc Code

HALL	101	
27775	14	
28673	87	4

Dart Aerospace Ltd

**WORK ORDER CHANGES**

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DATE	STEP						

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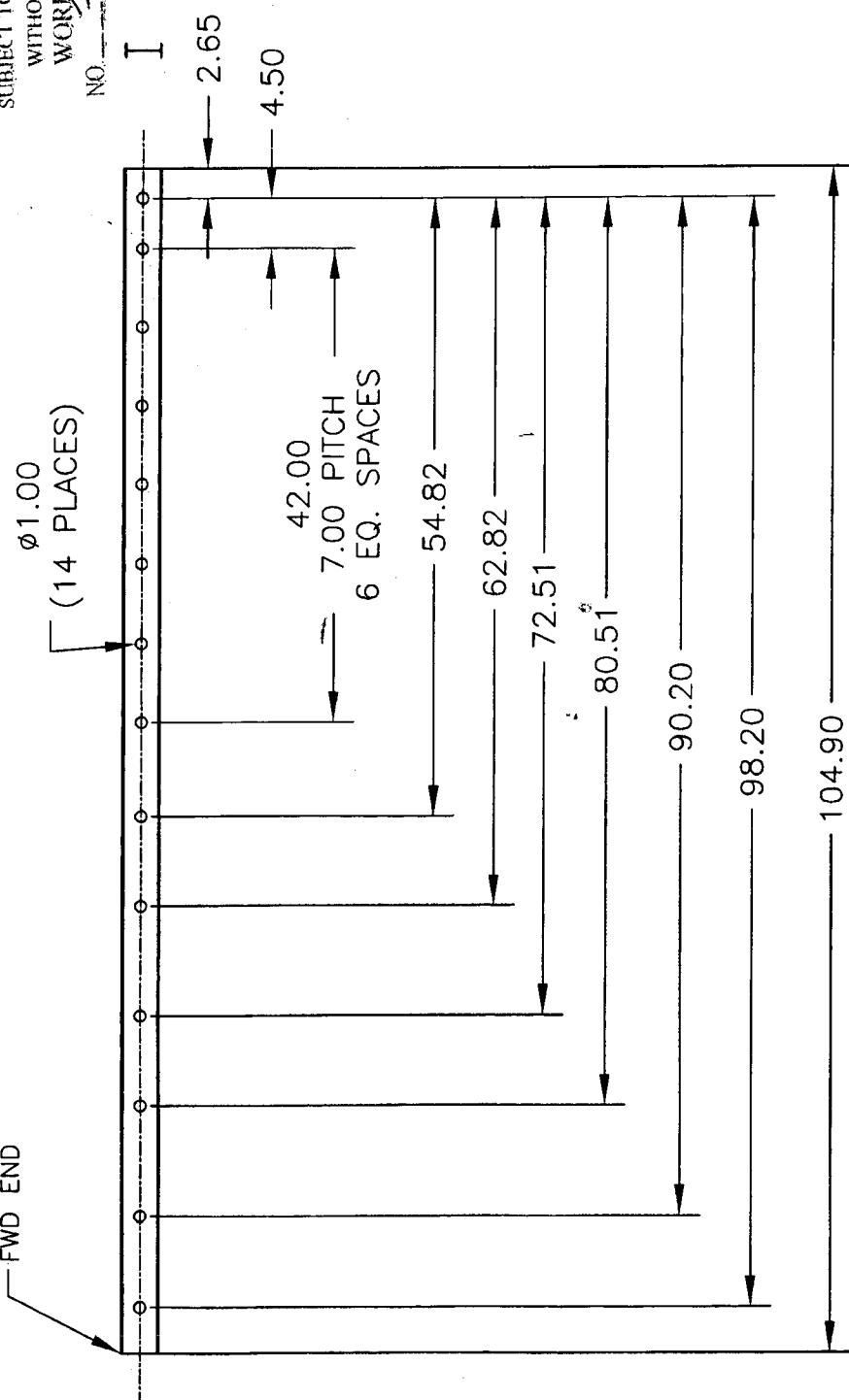
NOTE: Date & initial all entries

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 750  
10/10

**DART**

DESIGN <i>PH</i>	DRAWN BY <i>RA</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3505
DATE 06.04.21		REV. A SHEET 1 OF 1 TITLE WEB SCALE 1:15
A	06.04.21	NEW ISSUE



**D3505-1 WEB**

**D3505-1 WEB**

- 1) MATERIAL: MAKE FROM D2963-125 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

**RELEASED**  
06.10.02 #  
per ECN #851

Dart Aerospace Ltd

**WORK ORDER CHANGES**

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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